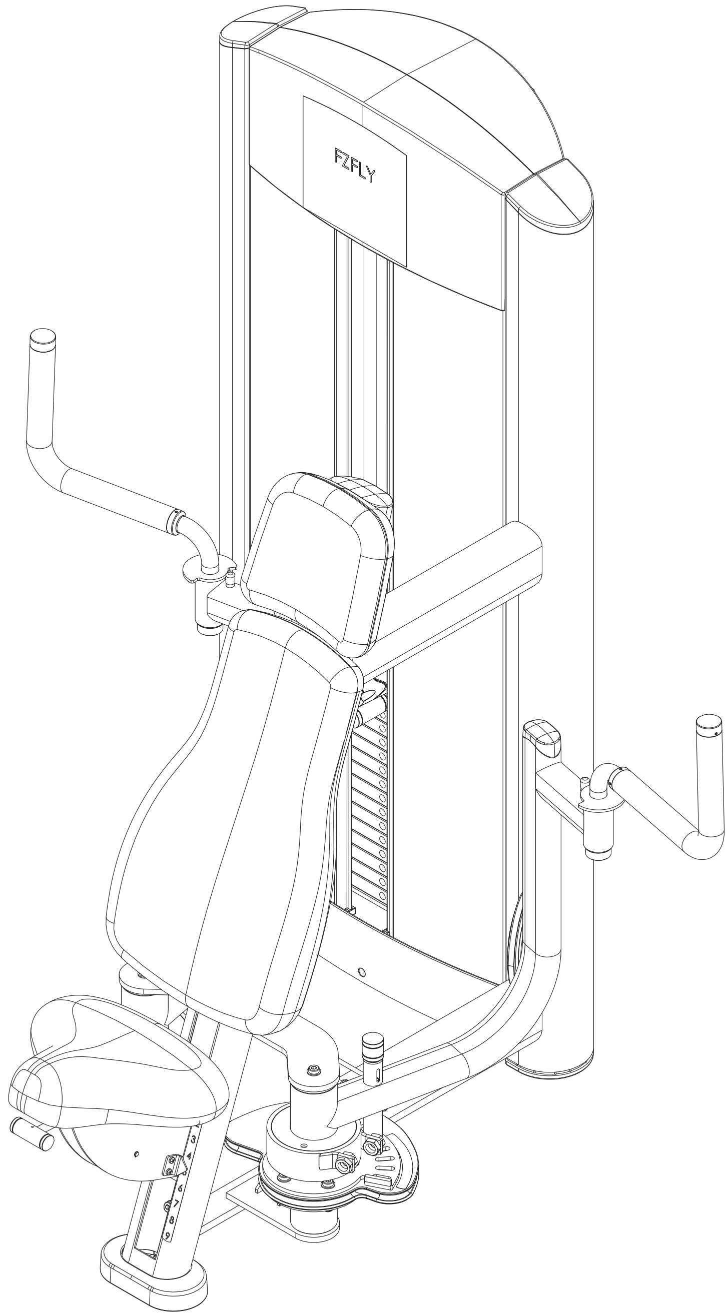
SIGNATURE SERIES
FZFLY FLY

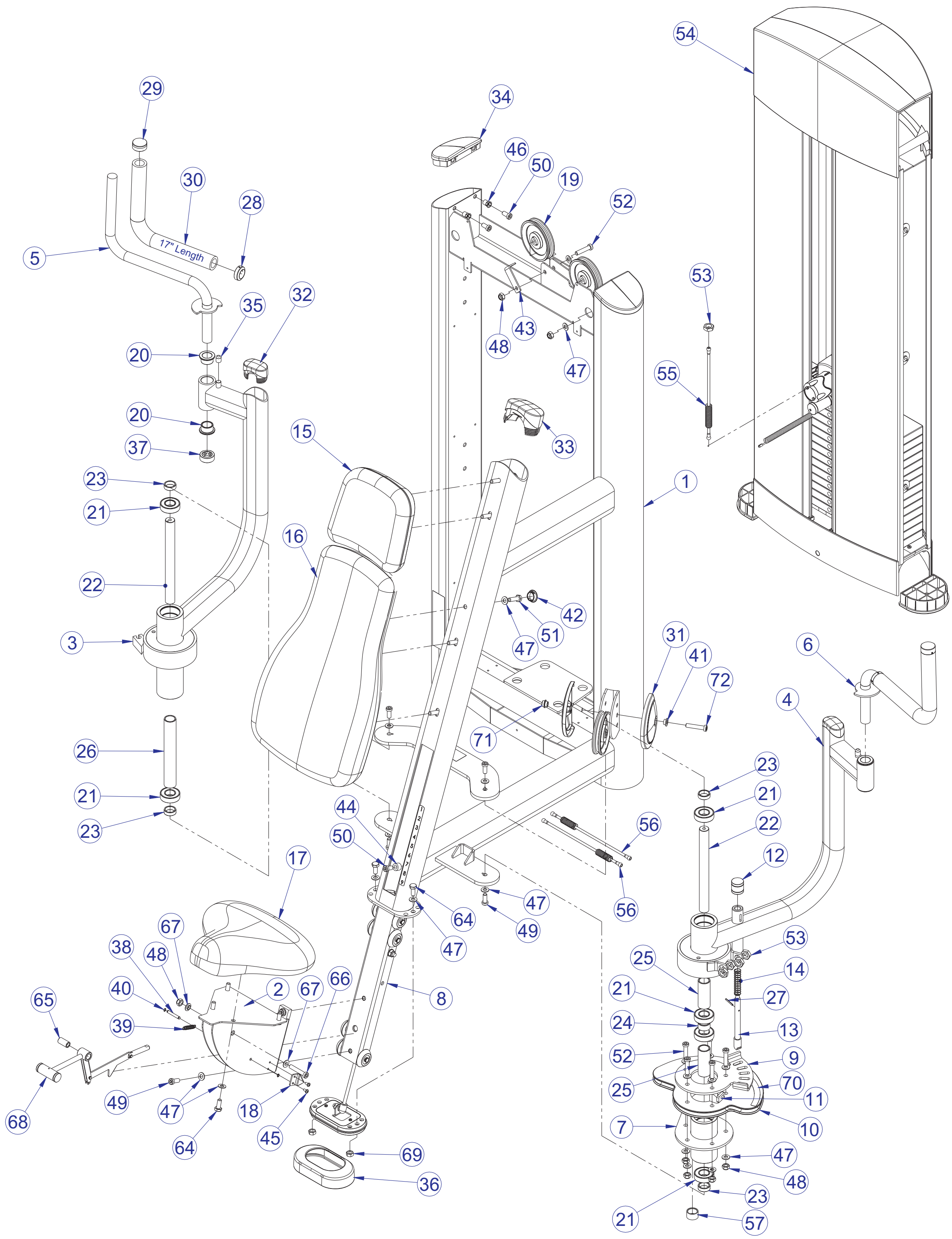


Customer Support Services

PARTS MANUAL

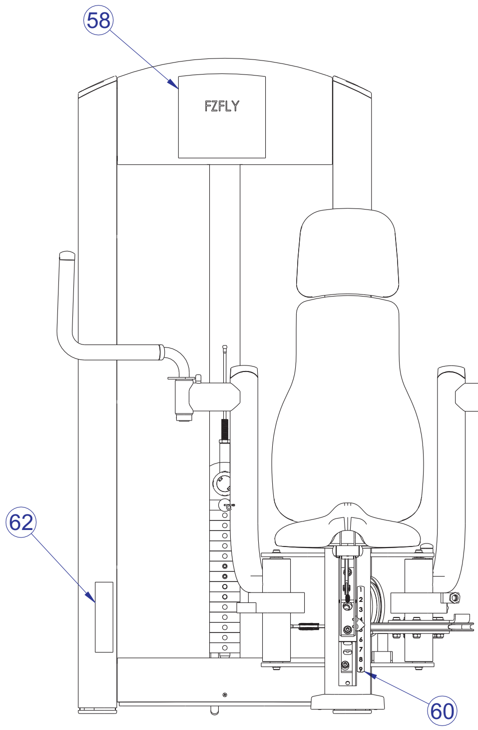
FZFLY FLY
CONTENTS

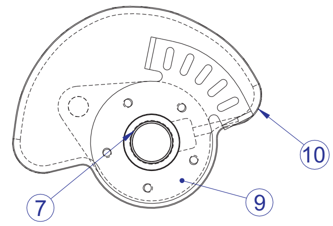
FZFLY FLY
COMPONENT ASSEMBLY



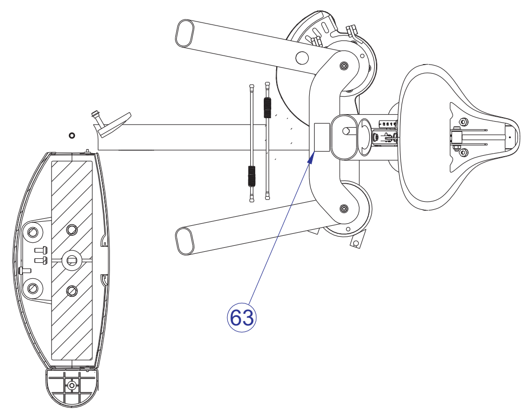
SEE PAGE 5 FOR LEGEND

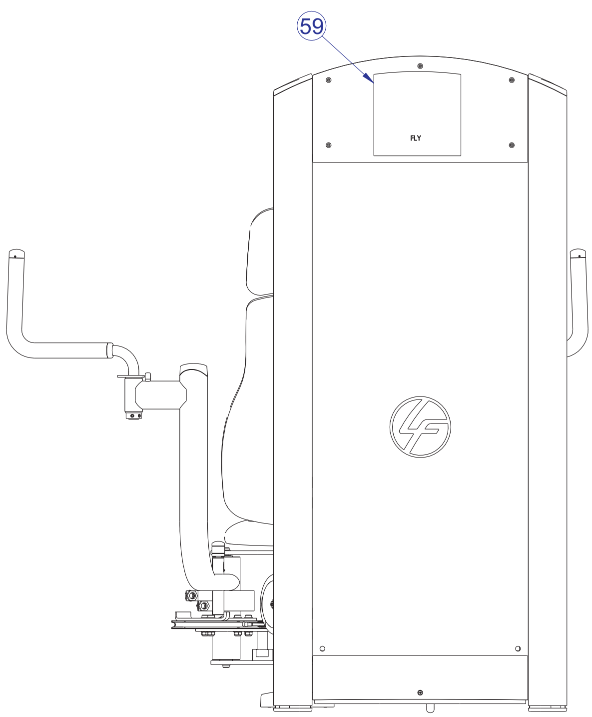
FZFLY FLY
COMPONENT ASSEMBLY II

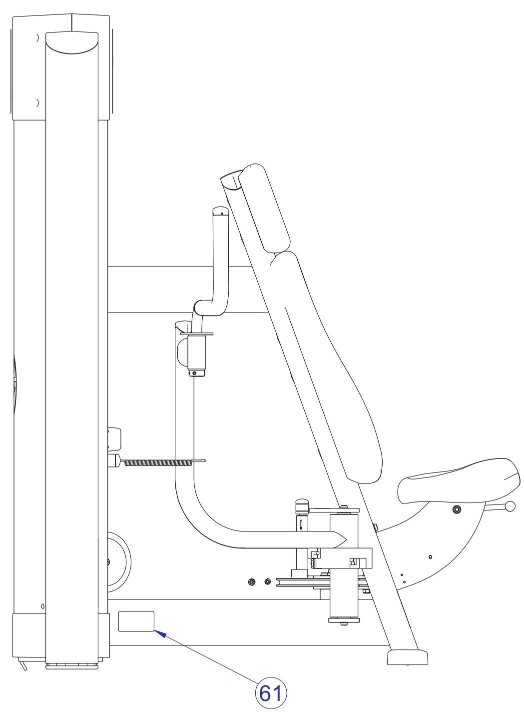




CAM - TOP VIEW







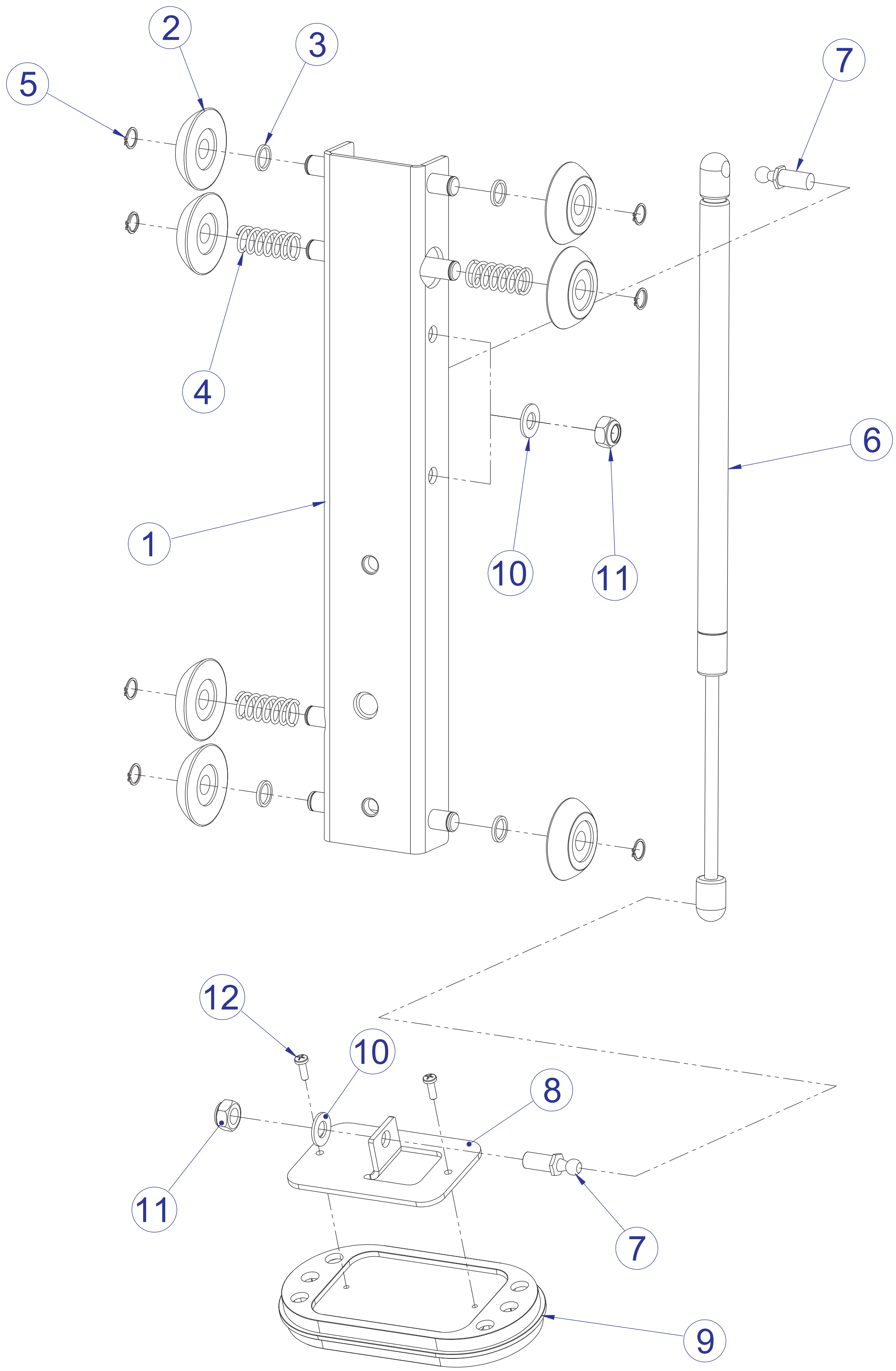
SEE PAGE 5 FOR LEGEND

FZFLY FLY
COMPONENT ASSEMBLY LEGEND

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7485101	WLDMT, FZFLY FRAME
2	1	7330501	WLDMT, FZ SEAT SUPPORT
3	1	7485801	WLDMT, FZFLY PRESS ARM - RT
4	1	7485901	WLDMT, FZFLY PRESS ARM - LT
5	1	7486001	WLDMT, FZFLY HANDLE - RT
6	1	7486101	WLDMT, FZFLY HANDLE - LT
7	1	7486901	WLDMT, FZFLY PIVOT HSNG
8	1	7911101	ASSY, SEAT CARRIAGE
9	1	7487101	BRKT, CAM - TOP
10	1	7487201	CAM, FZFLY
11	1	7342201	PLATE, CABLE END
12	1	7424801	KNOB, POP PIN
13	1	7795201	PIN, SPRING - RATCHET
14	1	7351501	SPRING; PULL PIN LARGE
15	1	74743XX	PAD, HEAD REST
16	1	74741XX	PAD, LARGE BACK
17	1	72971XX	PAD, SEAT SADDLE
18	1	7425295	BRKT, SEAT INDICATOR
19	3	3237801	PULLEY, 4.5" OD
20	4	3104903	1.00" ID 1.25" OD BRONZ BUSHING
21	6	3235601	BEARING, 6205 BALL
22	2	7316506	SHAFT, 25MM X 10.331
23	4	7330001	SPACER, INTERNAL X .403
24	1	7330002	SPACER, INTERNAL X .653
25	2	7330003	SPACER, INTERNAL X 3.265
26	1	7330008	SPACER, INTERNAL X 8.364
27	1	3110008	ROLL PIN, 1/8 X 1-1/4
28	2	7662802	RING, GRIP 1.50 OD
29	2	7662902	CAP, GRIP 1.50 OD
30	2	3235802	GRIP, 1.00 ID X .25 X 17.50
31	2	8094101	COVER, PULLEY-BOLTED PARTIAL
32	2	7333801	CAP, SMALL FLOV- END
33	1	7333901	CAP, LARGE FLOV- END
34	2	7326201	CAP, D-TUBE - TOP
35	2	3238501	CAP, 1/2 X 5/8
36	1	7419601	COVER, FOOT-20 DEG.

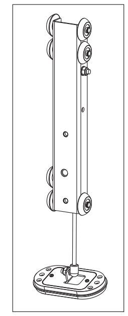
ITEM NO.	QTY.	PART NO.	DESCRIPTION
37	2	7435301	COLLAR, SHAFT 1.020 ID
38	1	7407502	PIN, LINK
39	1	3239201	SPRING, EXT, .375 X .049 X 2.00
40	2	3232401	RING, RETAINING, EXTERNAL
41	1	7630101	RETAINER, CM/MJ, PULLEY
42	5	3237403	PLUG, 1" HOLE
43	1	6757701	CLIP, CABLE 2-7/8 X 1 X 1
44	1	7385203	SPACER, .406 X .750 X .500
45	2	3239101	SCREW, M5X10 PHL PAN TT ST
46	4	3238601	M10X1.5 THREADED INSERT (HEX)
47	30	3236601	WASHER, 3/8 SAE SS
48	8	3236801	NUT, M10 HEX NYLOCK SS
49	6	3236202	SCREW, M10 X1.5 25MM
50	5	3236201	SCREW, M10 X1.5 20MM
51	5	3251204	SCREW, M10 X1.5 X 35MM HEX ZN
52	7	3236206	SCREW, M10 X1.5 45MM
53	5	3236902	NUT, M16 X 2 HEX JAM SS
54	1	7420401	ASSY, MID TOWER-14
55	1	7423716	CABLE, FZFLY 128-1/4
56	2	7573702	CABLE, FZFLY 29-1/2
57	1	7690101	BUMPER, SLEEVE - 1 INCH DIA
58	1	7602901	LABEL, FZFLY PLACARD
59	1	7603001	LABEL, FZAB PLACARD
60	1	7524501	LABEL, 1-9 STRAIGHT
61	1	7571301	LABEL, SERIAL NUMBER
62	1	7422004	LABEL, 2" ASTM WARN
63	1	7422003	LABEL, MOVING PARTS
64	6	3251202	SCREW, M10 X1.5 X 25MM HEX ZN
65	1	7776501	SHAFT, .625 X .406 X 1.200
66	1	3236208	SCREW, M10 X1.5 55MM
67	2	7776401	SPACER, FLANGE .406 X .495 X .81
68	1	7778001	ASSY, FZ ADJUSTER HANDLE
69	2	3254703	NUT, M10 X 1.5 HEX ZINC
70	1	7805901	LABEL, FZFLY 1-5 CURVED
71	1	7335401	NUT, M10 X 1.5 SOCKET HEAD
72	1	3236207	SCREW, M10 X1.5 50MM

FZFLY FLY
SEAT CARRIAGE ASSEMBLY - 7911101



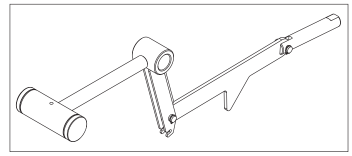
SEE PAGE 7 FOR LEGEND

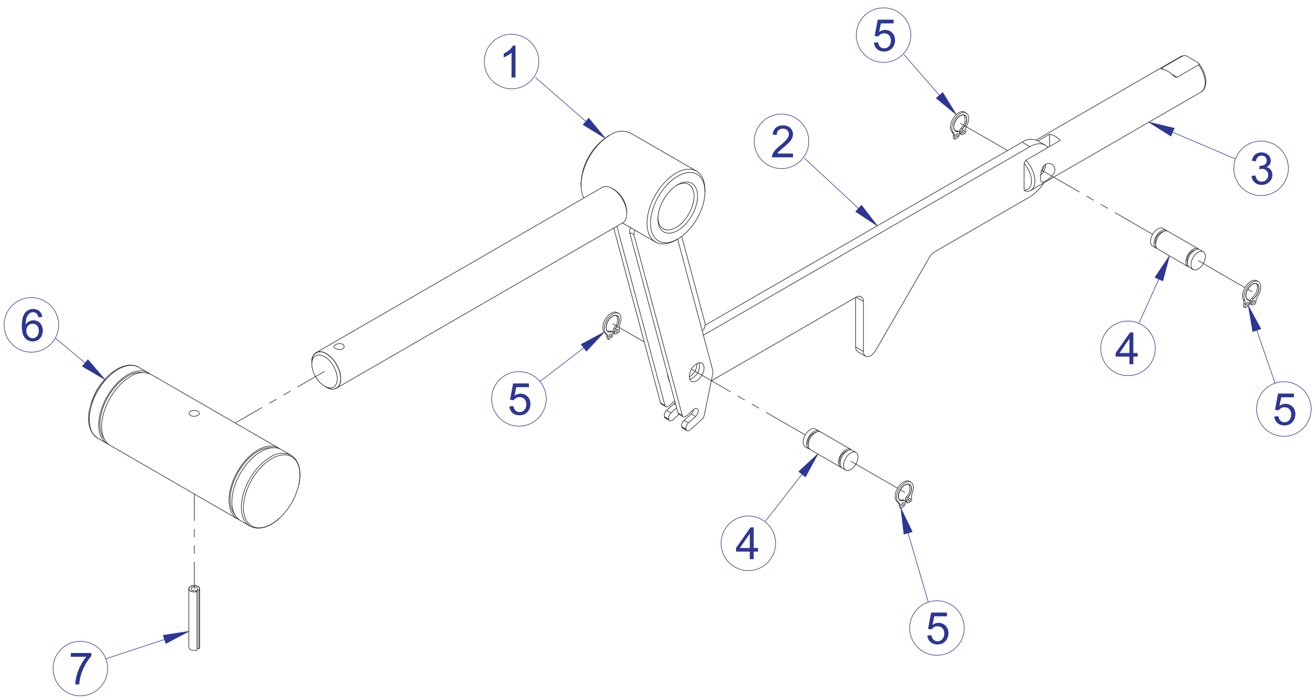
FZFLY FLY
SEAT CARRIAGE ASSEMBLY LEGEND



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7911295	WLDMT, SEAT CARRIAGE SHDW GRAY
2	7	7889701	ROLLER, SEAT CARRIAGE
3	4	7911901	SPACER, .625 DIA X 16 GA.
4	3	7912001	SPRING, SEAT CARRIAGE
5	7	3232408	RING, BRE .443, 5100-46, ST,PP,B
6	1	3235700	SPRING, GAS 80N
7	2	7414301	STUD, M10 BALL END M10 X 1.5
8	1	7339401	BRACKET, GAS SPRING
9	1	7334001	FOOT, 2.50 X 4.49 FLOV
10	2	3236601	WASHER, 3/8 SAE SS
11	2	3236801	NUT, M10 HEX NYLOCK SS
12	2	3241201	M4 PHL PAN F ST ZN

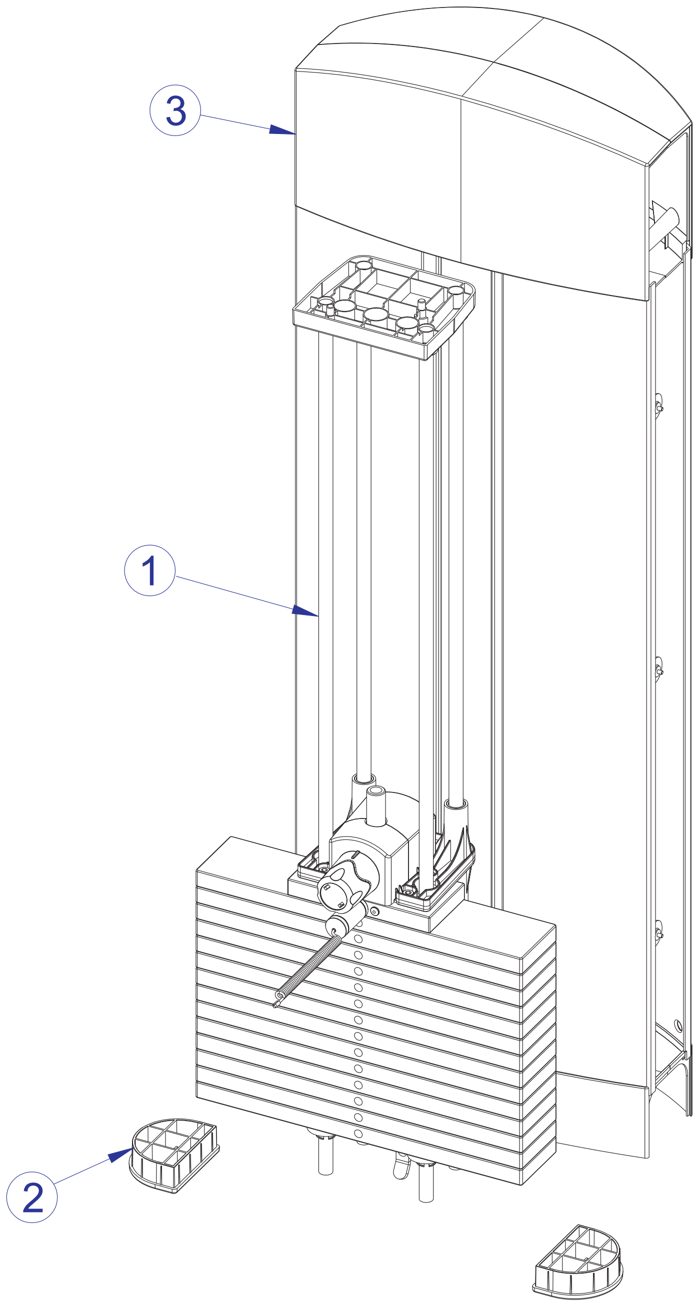
FZFLY FLY
ADJUSTER HANDLE ASSEMBLY - 7778001





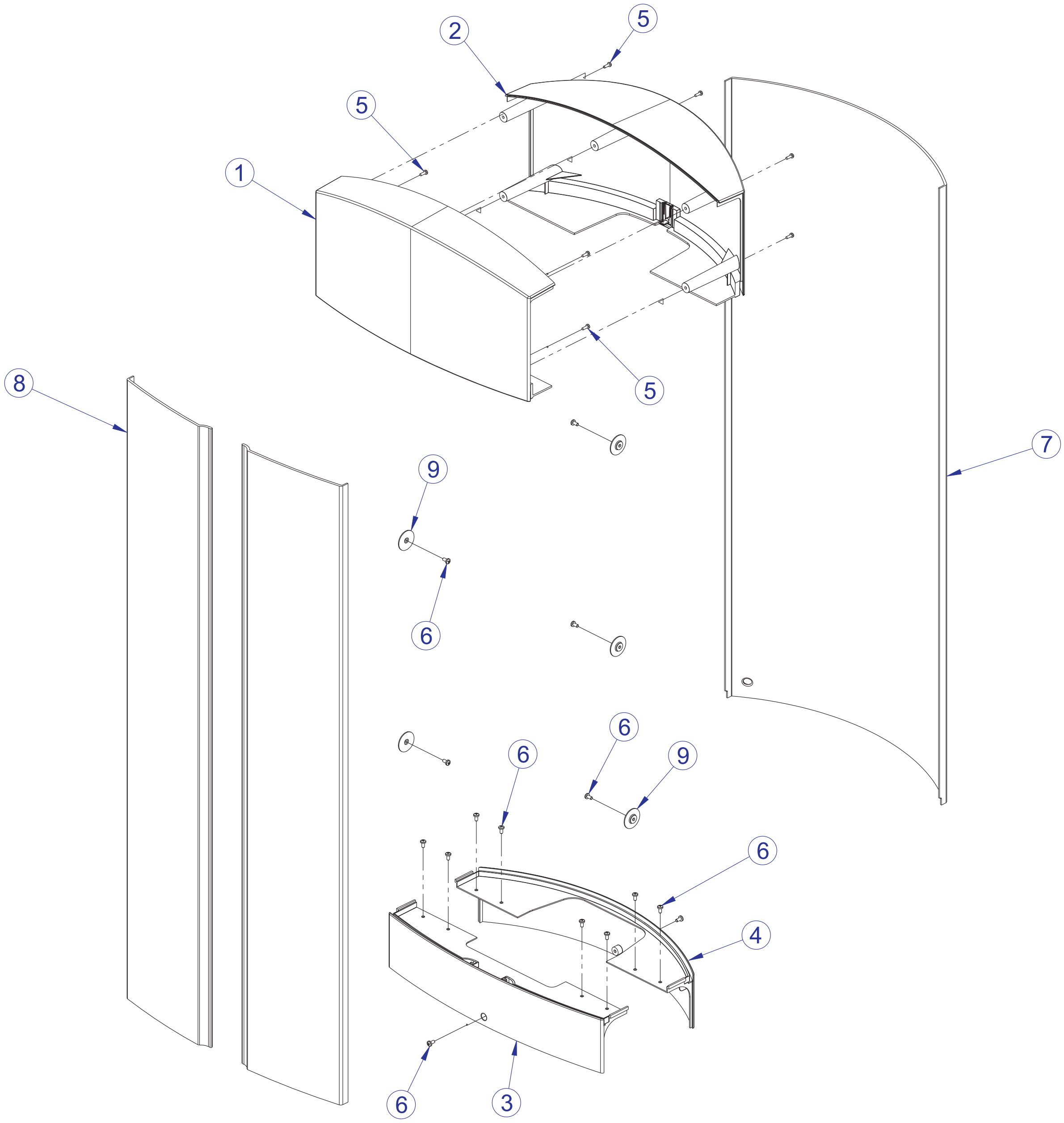
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7777595	WLDMT, FZ SEAT ADJ HANDLE SHADOW GRAY
2	1	7331801	LINK, ADJUSTER
3	1	7331601	PIN, INDEX
4	2	7407501	PIN, LINK
5	4	3232401	RING, RETAINING, EXTERNAL
6	1	7287901	HANDLE, ADJUSTER
7	1	3110010	ROLL PIN, 1/8 X 7/8

FZFLY FLY
MID-14 TOWER ASSEMBLY - 7420401



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7420101	ASSY, WEIGHT STACK MID-14
2	2	7326301	CAP, D-TUBE-BTM
3	1	7419801	ASSY, TOWER PLASTICS-MID

FZFLY FLY
PLASTIC TOWER ASSEMBLY - 7419801

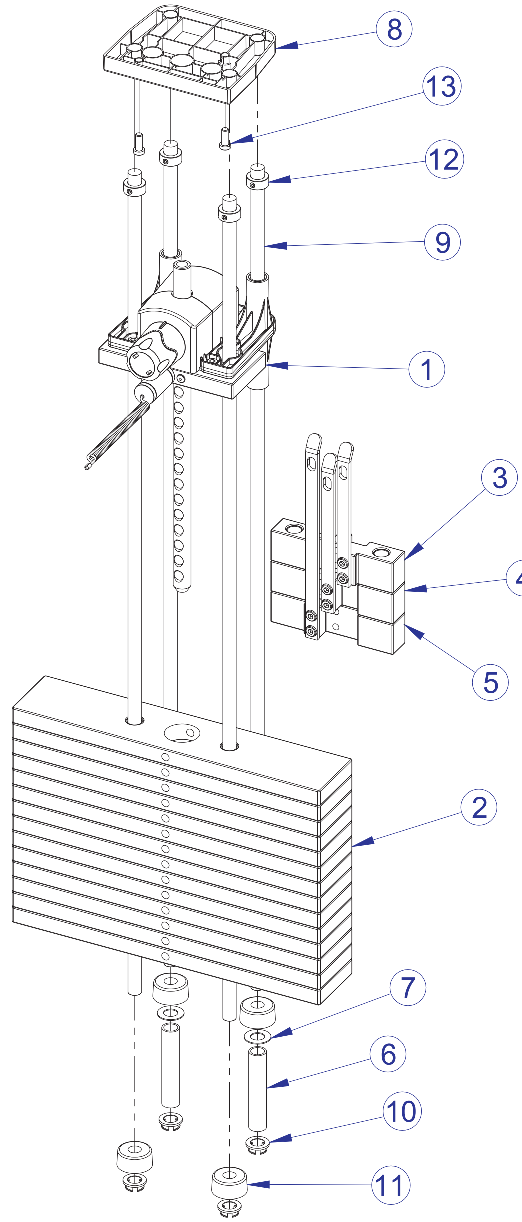


ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7318601	COVER, TOWER- TOP FRONT
2	1	7318701	COVER, TOWER- TOP REAR
3	1	7318801	COVER, TOWER- BOTTOM FRONT
4	1	7318901	COVER, TOWER- BOTTOM REAR
5	9	3236501	M4 X 0.7 PHL PAN MS ST ZN
6	16	3239101	SCREW, M5X10 PHL PAN TT ST
7	1	7765701	SHROUD, TOWER- REAR SHORT
8	2	7765601	SHROUD, TOWER- FRT SHORT RH
9	6	7583501	RETAINER, FZ SHROUD

FZFLY FLY
MID-14 WEIGHT STACK ASSEMBLY - 7420101

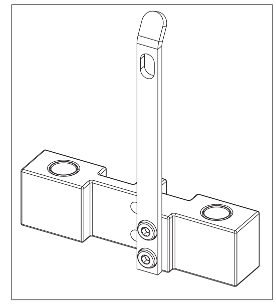
WEIGHT STACK LABELS

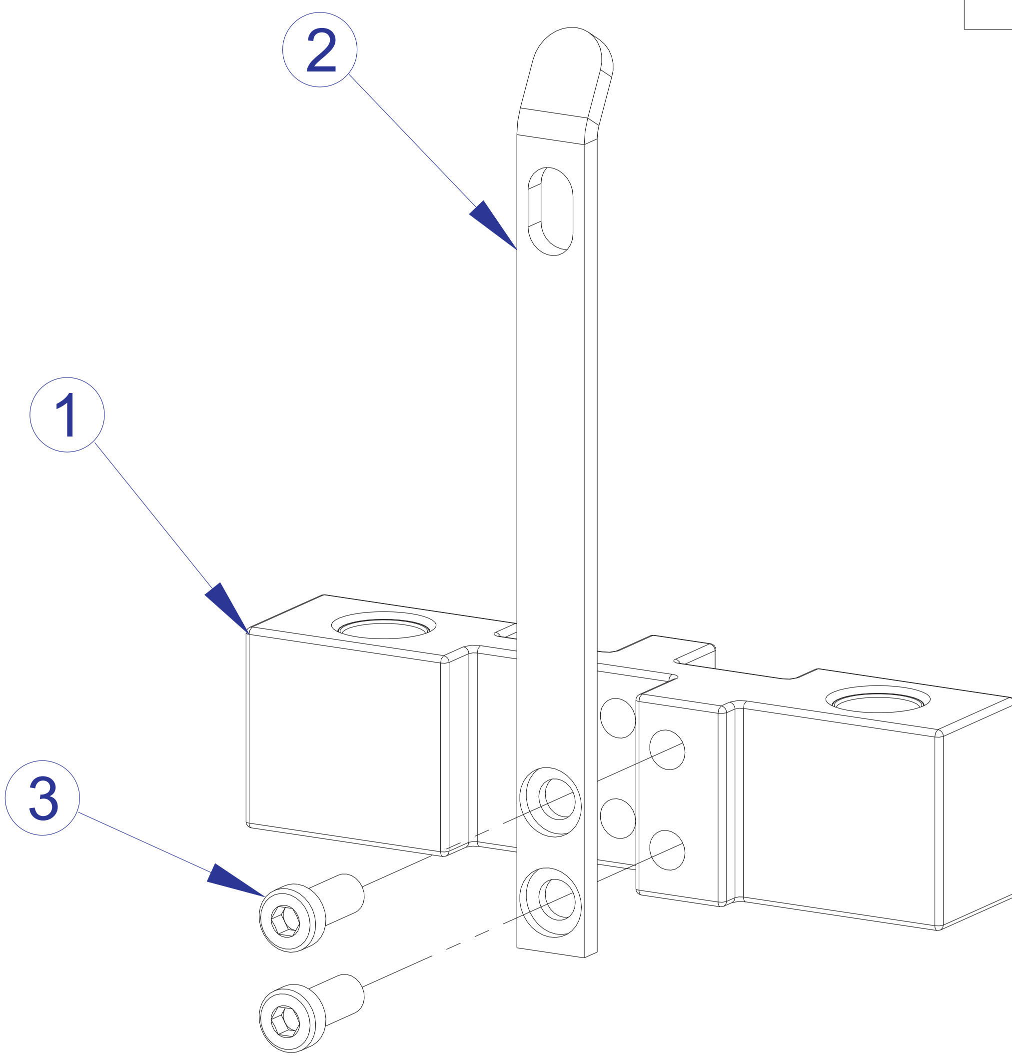
7927201	LABEL, 390 LB STACK
7927301	LABEL, 195 KG STACK



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7350701	ASSY, HEAD PLATE (14)
2	14	7328401	WEIGHT PLATE, 20 LB
3	1	7327601	ASSY, INCREMENT WT-5LB
4	1	7327701	ASSY, INCREMENT WT-10LB
5	1	7327801	ASSY, INCREMENT WT-15LB
6	2	7328701	SPACER, INC WT STACK 14 PLT
7	2	7351001	SPACER, INC WT STACK
8	1	7621101	RETAINER, GUIDE ROD-TOP
9	4	7328602	GUIDE ROD,.75 OD SOLID X 53.50
10	4	7337901	BUSHING, GUIDE ROD
11	4	7352101	CUSHION, WEIGHT STACK
12	4	3103301	SHAFT COLLAR, 3/4" ID ZINC
13	2	3236202	M10 X 1.5 X 25 HXS SOC CS SS

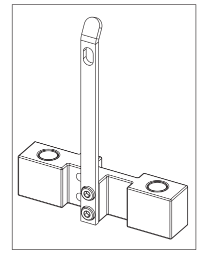
FZFLY FLY
5 LB. INCREMENT WEIGHT ASSEMBLY - 7327601

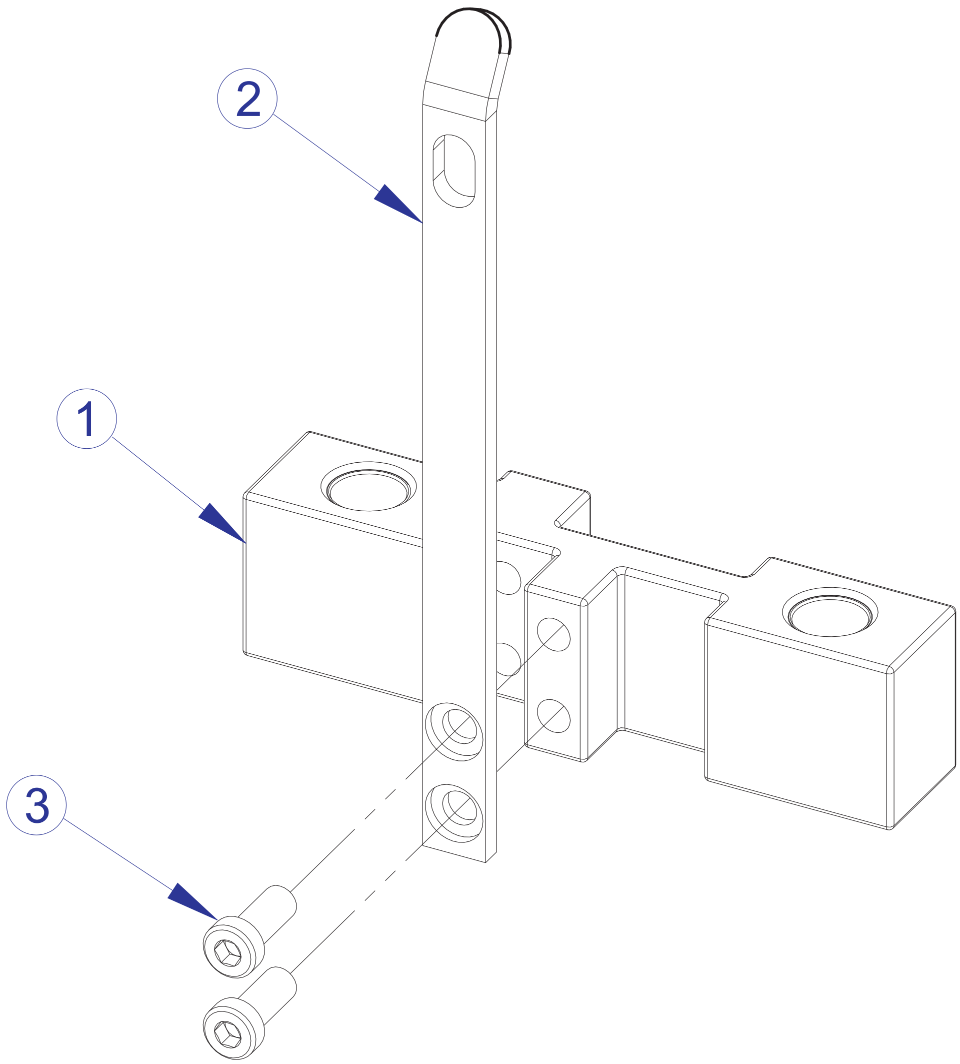




ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7968501	ASSY, FZ INC WEIGHT 5LB
2	1	7328001	BRKT, INCREMENT WT - 5 LB
3	2	3236202	SCREW, M10 X1.5 25MM

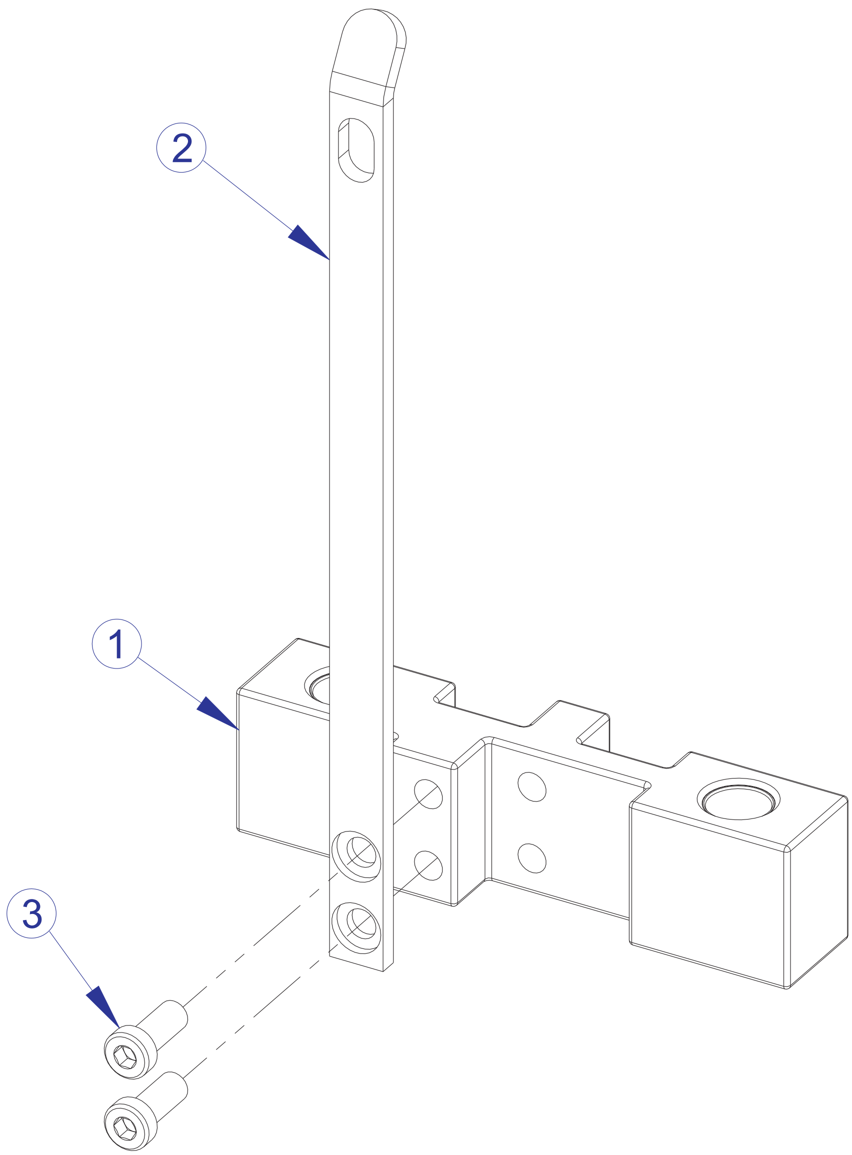
FZFLY FLY
10 LB. INCREMENT WEIGHT ASSEMBLY - 7327701

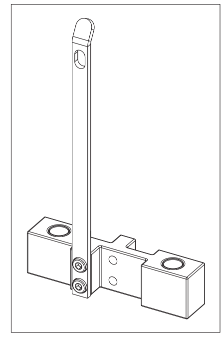




ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7968501	ASSY, FZ INC WEIGHT 5LB
2	1	7328101	BRKT, INCREMENT WT - 10 LB
3	2	3236202	SCREW, M10 X1.5 25MM

FZFLY FLY
15 LB. INCREMENT WEIGHT ASSEMBLY - 7327801



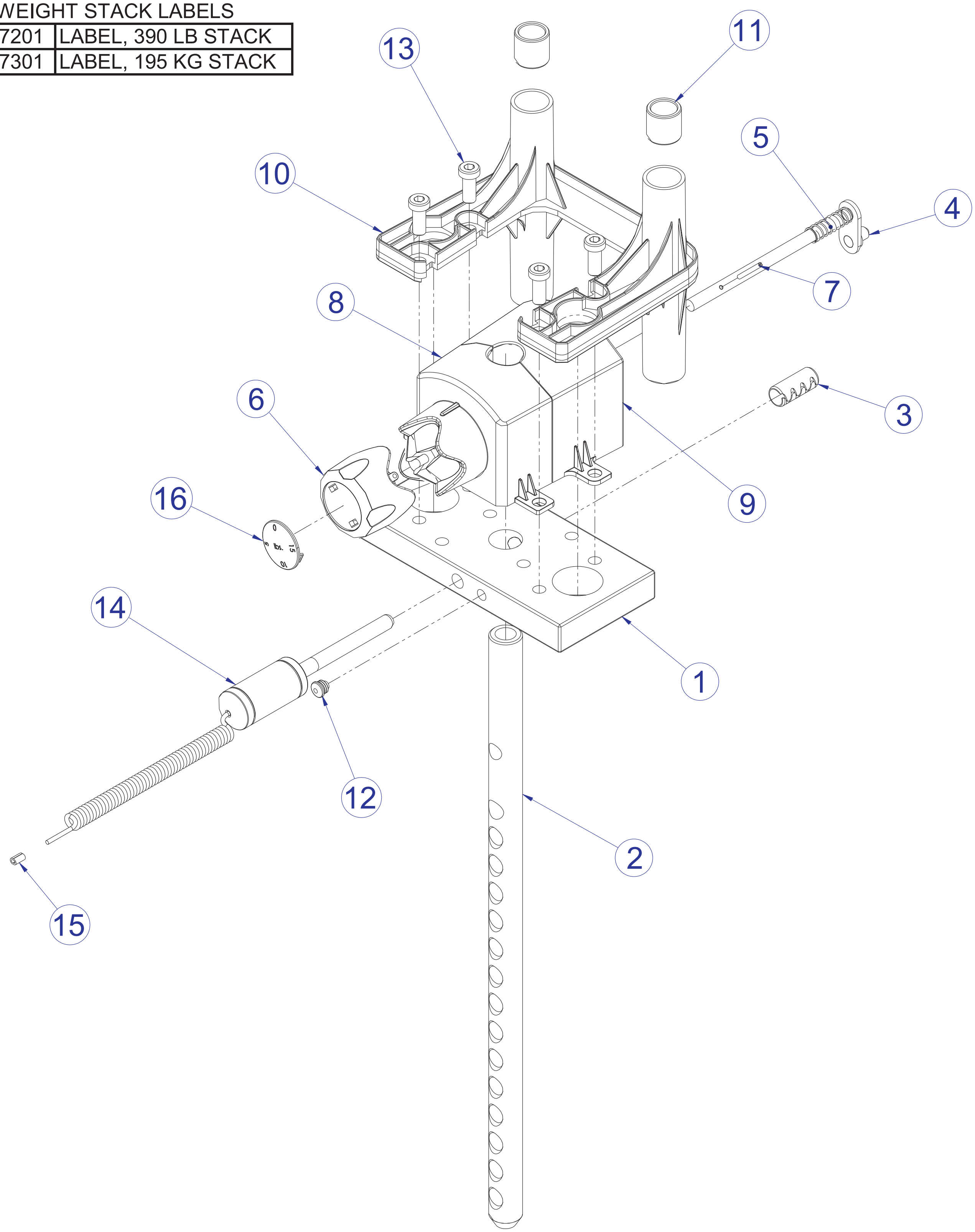


ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7968501	ASSY, FZ INC WEIGHT 5LB
2	1	7328201	BRKT, INCREMENT WT - 15 LB
3	2	3236202	SCREW, M10 X1.5 25MM

FZFLY FLY
HEAD PLATE ASSEMBLY - 7350701

WEIGHT STACK LABELS

7927201	LABEL, 390 LB STACK
7927301	LABEL, 195 KG STACK



SEE PAGE 16 FOR LEGEND

FZFLY FLY
HEAD PLATE ASSEMBLY LEGEND

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7326701	HEAD PLATE
2	1	7347801	STEM, 9 PLATE
3	1	3236001	BUSHING, SPRING PIN
4	1	7327201	WLDMT, INCREMENT WT PIN
5	1	8024501	SPRING, 1/2 OD X 1-1/2
6	1	7326101	KNOB, INC WT SELECTOR
7	1	3110008	ROLL PIN, 1/8 X 1-1/4
8	1	7326401	HOUSING, SELECTOR - FRONT
9	1	7326501	HOUSING, SELECTOR - REAR
10	1	7362101	STABILIZER, HEAD PLATE
11	4	7459601	BUSHING, HEAD PLT STABILIZER
12	1	7356501	PLUG, LANYARD ATTACHMENT
13	4	3236202	SCREW, M10 X1.5 25MM
14	1	7338101	ASSY, WT STACK SELECTOR PIN
15	1	7523601	CRIMP, CABLE
16	1	7398601	CAP, SELECTOR KNOB, LBS
	OR		
	1	7398701	CAP, SELECTOR KNOB, KG

FZFLY FLY
IMAGE

